





SECTION A-A

$\phi 78 p6 (+0.05 / +0.03)$
 $\phi 66 H7 (+0.03 / 0) (F)$
 $\phi 80 H7 (+0.03 / 0)$
 $\phi 100 p6 (+0.06 / +0.04) (M)$

10 ± 0.05
 4 ± 0.05
 130 ± 0.02
 4 ± 0.05

SECTION C-C

8 EQUI SPCED THRU HOLES OF $\phi 9.5$ ON PCD 117

33
 8.5

SECTION B-B

$\phi 131$

SECTION B-B

4 EQUI SPCED THRU HOLES OF $\phi 11.5$ ON PCD 106

$\phi 136.5$
 28
 10.5

MOTOR SIDE

PUMP SIDE

NOTE:-
 1).ALL DIMENSIONS ARE IN mm.
 2).DO NOT SCALE,IF ANY DOUBT PLEASE ASK.
 3).ALL DIMENSIONS ARE AS MACHINED.

WEIGHT (AS CAST) :- 3.7 Kg.

| | | |
|---|-------------------|--------------------|
| MICROCARE TECHNIQUES P. LTD. | | |
| Survey No.11,Nr. Kalpataru Society, Village : Zundal. Dist. :Gandhinagar-382421, Gujarat, INDIA. email: microcare25@microcaregroup.com | | |
| PART NAME: IP 242 | | SCALE 1:2 |
| MATERIAL: CAST IRON | DESCRIPTION: - | DATE 17-05-2011 |