





4 RIBS OUTSIDE AT EQUAL DISTANCE

8 EQUI SPACED THRU HOLES OF $\varnothing 9.5$ ON PCD 125

$\varnothing 107 p6 (+0.059 / +0.037)$ (M)

$\varnothing 92 H7 (+0.04 / 0)$

$\varnothing 28_{0.1}^0$

$1 \times 45^\circ$

$30_{0.2}^0$

$\varnothing 42 H7 (+0.03 / 0)$

$107 H7 (+0.04 / 0)$

SECTION A-A

8 EQUI SPACED BLIND HOLES OF $\varnothing 6.8$ * DEEP 17.5 WITH M8 TAPPING ON PCD 125

WATER OUTLET PASSAGE: 80x38

$\varnothing 80$

$\varnothing 38$

WATER INLET PASSAGE: 125x98

SECTION B-B

$\varnothing 98$

$\varnothing 125$

VERTICAL GAP FOR IMPELLER MOVEMENT BETWEEN TWO BOWLS ASSEMBLY	
WATER INLET PASSAGE:	125 x 98
WATER OUTLET PASSAGE:	80 x 38
WEIGHT (AS CAST)	5.5 Kg.

NOTE:-
 1).ALL DIMENSIONS ARE IN mm.
 2).DO NOT SCALE,IF ANY DOUBT PLEASE ASK.
 3).ALL DIMENSIONS ARE AS MACHINED.

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PART NAME: BOWL - 323 / 107			SCALE 1:1.25
MATERIAL: CAST IRON	DESCRIPTION: -		DATE 17-05-2011